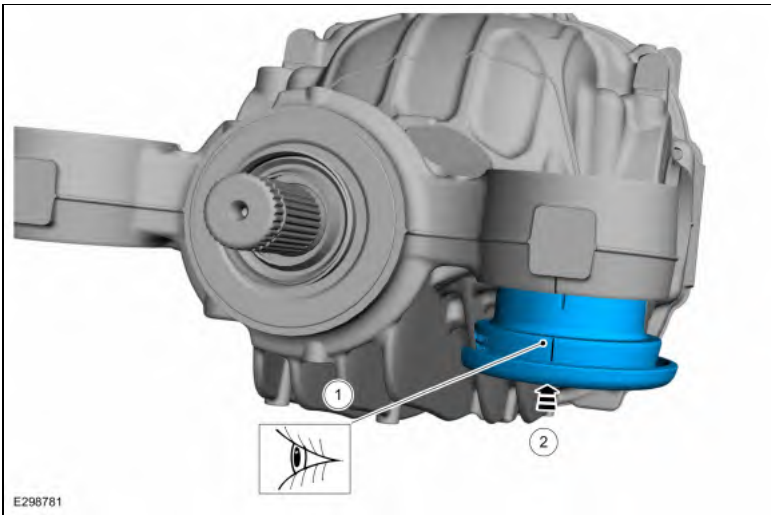
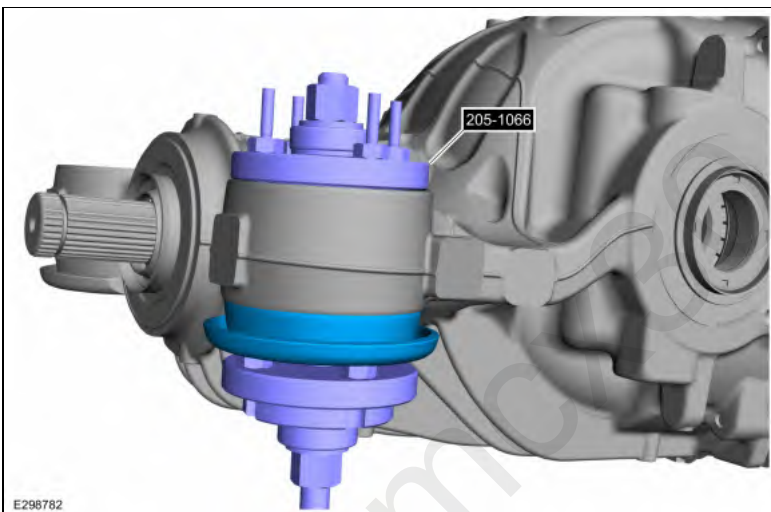




3. **NOTE:** One side bushing shown, other side is similar.

Using the special tool, install the new rear axle front lower bushings.
Use Special Service Tool: 205-1066 Installer, Bushing.



4. **NOTE:** Only one bushing is to be installed at a time.

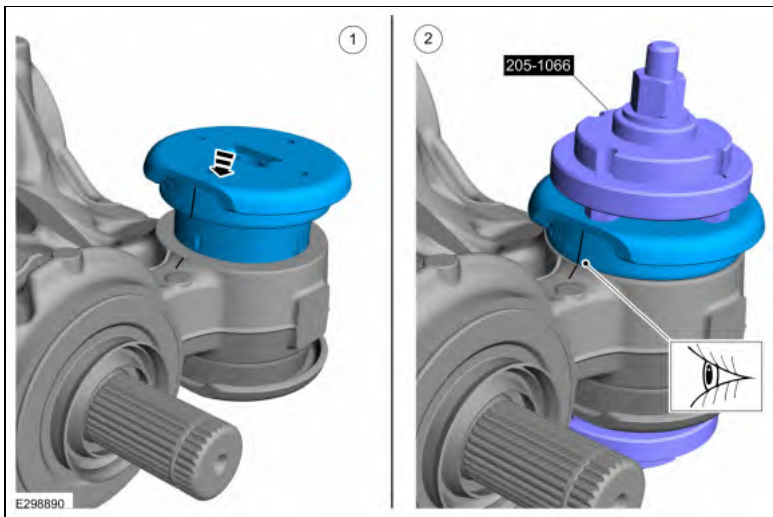
NOTE: One side bushing shown, other side is similar.

NOTE: Make sure that the installation marks are aligned and flat surface is aligned inside.

NOTE: Press the bushing by hand initially.

Install the new rear axle front upper bushings.

1. Insert the new rear axle front upper bushings.
2. Using the special tool, install the new rear axle front upper bushing.
Use Special Service Tool: 205-1066 Installer, Bushing.

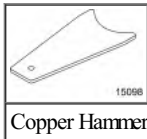


5. Install the rear axle assembly.
Refer to: Axle Assembly (205-02 Rear Drive Axle/Differential, Removal and Installation).

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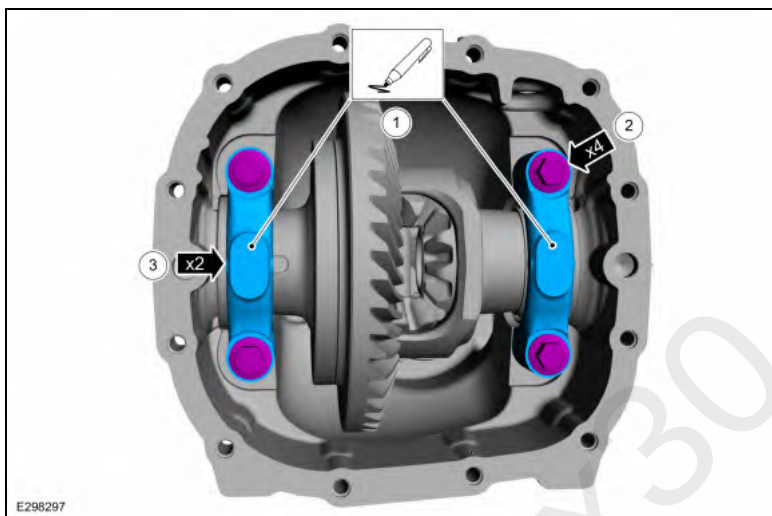
Differential Carrier

Special Tool(s) / General Equipment

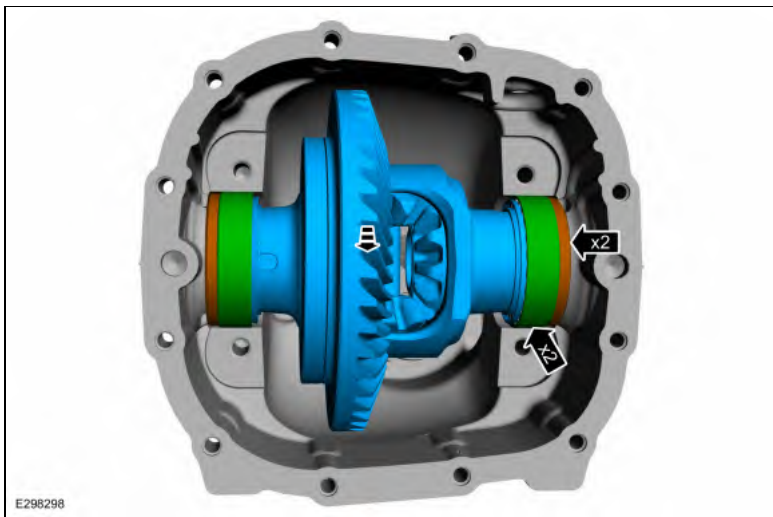
 15098	205-220 Installer, Differential Shim TKIT-1985-FH
Copper Hammer	

Removal

1. Remove the differential housing cover.
Refer to: Differential Housing Cover (205-02 Rear Drive Axle/Differential, Removal and Installation).
2. **NOTE:** The differential bearing caps and differential bearing cap bolts need to be installed in the same location as removed.
 1. Mark the differential bearing caps.
 2. Remove the differential bearing cap bolts.
 3. Remove the differential bearing caps.



3. Remove the differential carrier, differential carrier bearing cups and the differential shims.



Installation

1. **NOTE:** Have the selected shims available at this time. It will be required to hold the differential carrier and the differential carrier bearing cups in until shims are installed.

NOTE: Differential bearing shims are to be installed with the chamfer facing outboard.

Install the differential carrier and the differential carrier bearing cups.